

Date: Friday, 03/10/2008 2:54:19 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: PACKER		
Job Number	: 42435			Part Number	: D38155		
Estimate Number	: 13598			Drawing Number	: D3815 PRELIM		
P.O. Number	:			Project Number	: N/A		
This Issue	: 03/10/2008 S.O. No.			Drawing Revision	: PRELIM		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 06/10/2008 Qty: 8 Um: Each		
Previous Run	:			Comments	: Est Rev:A 08-09-18 new issue DD verified by:EC		
Written By	:			Comments	:		
Checked & Approved By	:			Comments	:		
Comment	:			Comments	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S125	2024-T3 .125 sheet Comment: Qty.: 0.1869 sf(s)/Unit Total : 1.4952 sf(s) 2024-T3 .125" sheet batch: 102087 LB 8-10-2
2.0	WATER JET	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3815 Dwg Rev: <u>PRF</u> LB 8-10-2 Prog Rev: <u>PRF</u> LB 8-10-2 (9)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE LB 8-10-2
4.0	QC8	SECOND CHECK Comment: SECOND CHECK Job 10-10-06 8 (P7D) LAST page
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 LB 08/10/06 3

Process Sheet

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Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: Horwet

JS 08/10/06 X8

8.0 QC21

FINAL INSPECTION/W/O RELEASE



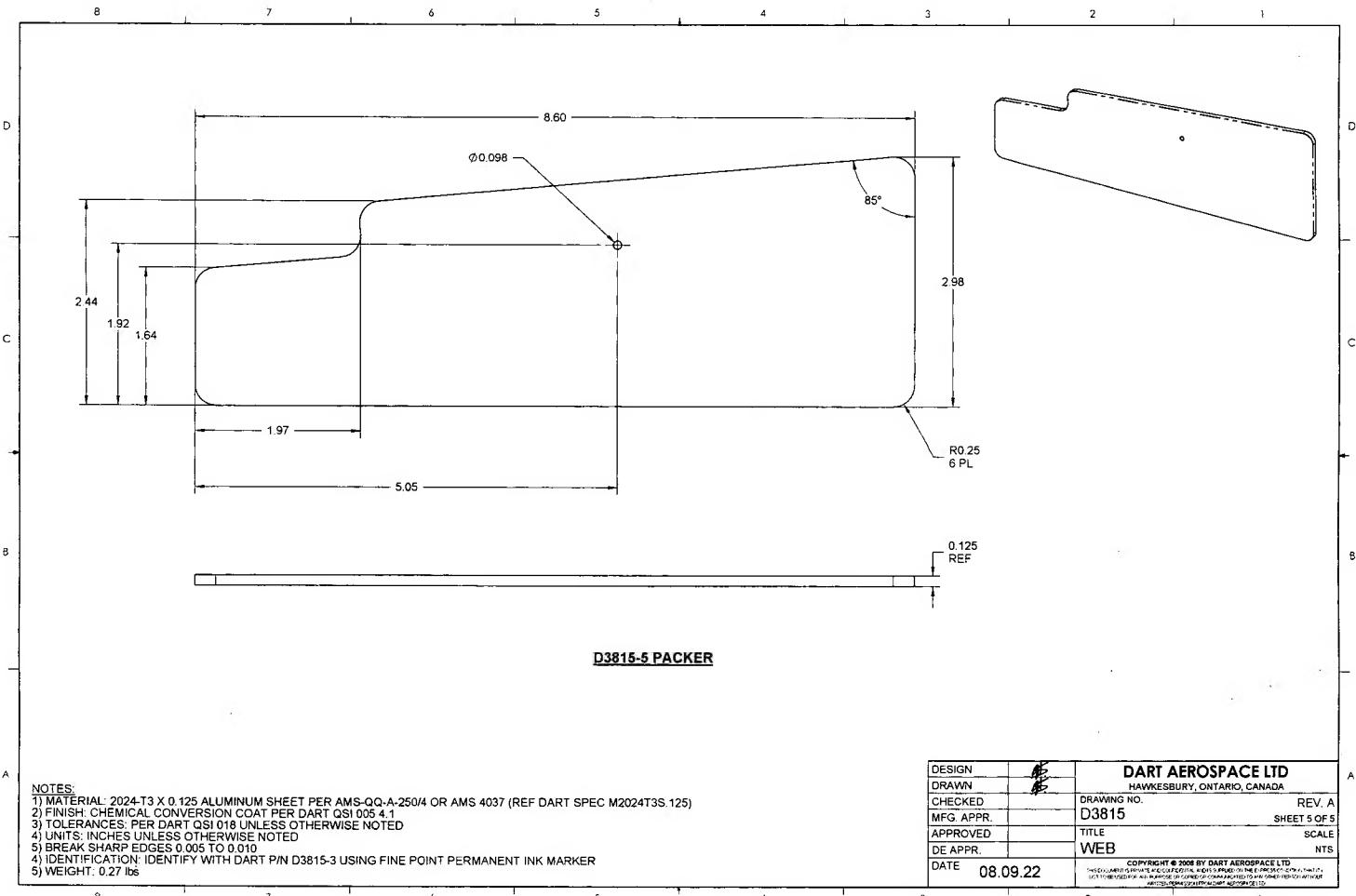
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



00252A

U 08.10.06



DART AEROSPACE LTD	Work Order:	42435
Description: PACKER	Part Number:	D3815-5
Inspection Dwg: D3815-5, Rev: D Prelim		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by: <u>HB</u>	Audited by: <u>/</u>	Prototype Approval: <u>/</u>
Date: <u>8-10-6</u>	Date: <u>28-10-06</u>	Date: <u>/</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-10-06	4.0	Upon inspection 1 part was found to have a blow out line going across the part, 2" long $\pm .020" \rightarrow .005"$ deep. R.c: Machine tool function.	Initial	Scrap: no replace.	08/10/06	08/10/06	ASURE	08-10-06

NOTE: Date & initial all entries